This listing of claims will replace all prior versions, and listings, of claims in the

application:

**Listing of Claims:** 

1. (Original): A crystalline Form I of (S)-citalopram oxalate, characterized by an x-ray

powder diffraction pattern having peaks expressed as 20 at about 6.9, 8.9, 10.8, 13.4,

14.0, 16.3, 17.6, 18.6, 19.1, 19.5, 21.2, 22.8, 23.1, 24.2, 24.5, 25.3, 27.3 degrees.

2. (Original): A crystalline Form I of (S)-citalopram oxalate as defined in claim 1, further

characterized by an x-ray powder diffraction pattern as in FIG. 1.

3. (Previously Presented): A process for preparation of Form I of (S)-citalogram oxalate

as defined in claim 1, which comprises: a) mixing (S)-citalopram oxalate and a suitable

solvent; and b) isolating Form I of (S)-citalopram oxalate; wherein the suitable solvent is

selected from the group consisting of ethyl acetate, methyl tert-butyl ether and

acetonitrile.

4. (Previously Presented): A process according to claim 3, wherein the suitable solvent is

methyl tert-butyl ether.

5. (Original): A process according to claim 3, wherein the suitable solvent is ethyl

acetate.

289128\_1

Page 2 of 24

Application No. 10/509,139 Amendment Dated 2/12/2009

Reply to Office Action of 10/16/2008

6. (Previously Presented): A process for preparation of Form I of (S)-citalogram oxalate

as defined in claim 1, which comprises: a) adding oxalic acid to a solution of (S)-

citalopram in a suitable solvent; b) isolating Form I of (S)-citalopram oxalate; wherein

the suitable solvent is selected from the group consisting of ethyl acetate, methyl tert-

butyl ether and acetonitrile.

7. (Previously Presented): A process according to claim 6, wherein the suitable solvent is

methyl tert-butyl ether.

8. (Original): A crystalline Form II of (S)-citalopram oxalate, characterized by an x-ray

powder diffraction pattern having peaks expressed as 20 at about 6.6, 10.0, 11.0, 11.9,

15.2, 16.8, 17.8, 20.3, 21.1, 21.4, 22.6, 23.0, 26.4, 28.4 degrees.

9. (Original): A crystalline Form II of (S)-citalopram oxalate as defined in claim 8,

characterized by an x-ray powder diffraction pattern as in FIG. 2.

10. (Previously Presented): A process for preparation of Form II of (S)-citalogram

oxalate as defined in claim 8, which comprises: a) mixing (S)-citalogram oxalate and an

alcoholic solvent; b) isolating Form II of (S)-citalopram oxalate; wherein the alcoholic

solvent is selected from the group consisting of methanol and isopropyl alcohol.

11. (Original): A process according to claim 10, wherein the alcoholic solvent is

289128\_1

Page 3 of 24

Application No. 10/509,139 Amendment Dated 2/12/2009

Reply to Office Action of 10/16/2008

methanol.

12. (Original): A process according to claim 11, wherein Form II of (S)-citalopram

oxalate is isolated by using diisopropyl ether as an anti-solvent.

13. (Previously Presented): A process for preparation of Form II of (S)-citalopram

oxalate as defined in claim 8, which comprises: a) adding oxalic acid to a solution of (S)-

citalopram in an alcoholic solvent; b) isolating Form II of (S)-citalopram oxalate; wherein

the alcoholic solvent is selected from the group consisting of methanol and isopropyl

alcohol.

14. (Original): A process according to claim 13, wherein the alcoholic solvent is

methanol.

15. (Canceled)

16. (Canceled)